## Stable and metastable phase equilibria involving the Cu<sub>6</sub>Sn<sub>5</sub> intermetallic

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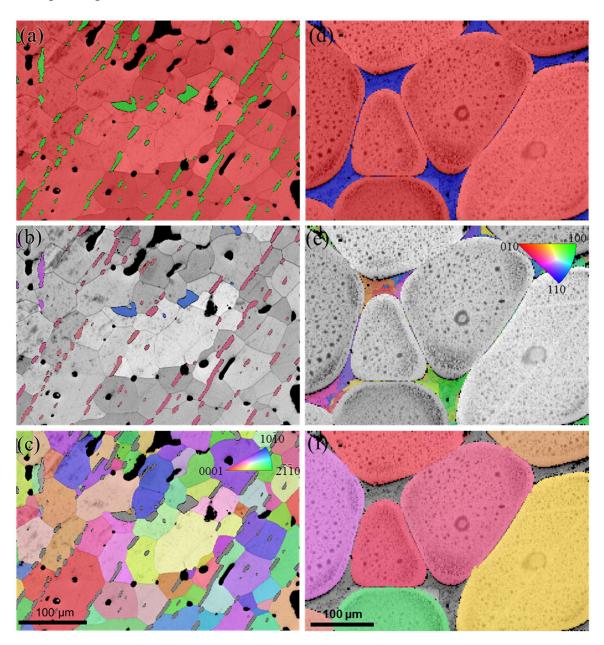


Figure S1 Electron backscatter diffraction maps of  $Cu_{57}Sn_{43}$  (left column, a, b, c) and  $Cu_{52}Sn_{48}$  (right column, d, e, f) after homogenization at 653 K for 120 h and quenching. Color is superposed by image quality in grey scale (dark: poor image quality). (a) and (d): phase map with red:  $\eta$ , green:  $Cu_3Sn$  and blue:  $\beta$ -Sn. (b) and (e): orientation maps for the respective minority phase. (c) and (f): orientation maps for the  $\eta$ -phase and  $Cu_3Sn$  in (b), (c) and (f) is given by the stereographic triangle in (c).

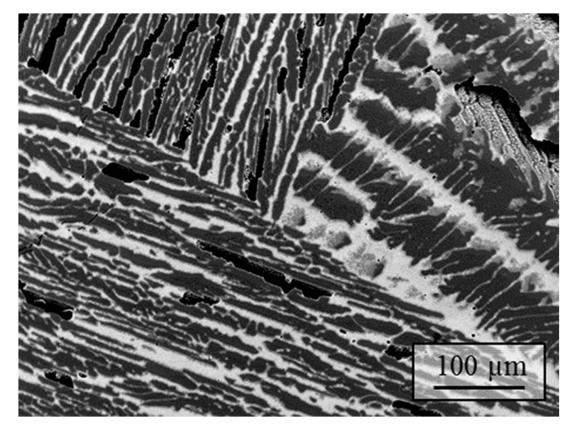


Figure S2 Scanning electron microscopy image taken with backscattered electrons from a polished cross-section of  $Cu_{57}Sn_{43}$  alloy obtained by quenching the melt from 1073 K. Dark primary  $Cu_3Sn$  dendrites surrounded by medium dark  $Cu_6Sn_5$  (unspecified state of order) and light  $\beta$ -Sn rich regions. Note the porous regions in interdendritic space.